PROJECT BLUEPRINT





Supersuite +Structure projects are complex and require coordination to run smoothly. All structural projects will follow 5 phases.

SSAS - Supersuite with Welded Structural Steel for Hybrid Operating Rooms and Imaging Suites

SSASA - Supersuite with Modular Aluminum Structure for Traditional Operating Rooms

PHASE 1

INITIAL BID



LEAD TIME: SSAS 2-3 Days | SSASA 2-3 Days

Rep Requirements

- + Medical equipment drawings.
- **+** Supersuite Project Checklist (available HERE) must be submitted before a quote can be generated.

Keystone Deliverables

- Drawing package and quote. Structural information will be kept to the minimum required to accurately quote each layout.
- + Preliminary projects are kept in Phase 1 to enable our team to deliver the guickest turnaround times on all projects.
- + Phase 1 Example Submittal

To Proceed To Next Phase

 Once the medical equipment locations are finalized and the project is secured, contact the Keystone team at: KeySupport@KeystoneCleanAir.com



DETAILED COORDINATION PACKAGE



LEAD TIME: **SSAS** 2-4 Weeks¹ | **SSASA** 5-8 Days²

Rep Requirements

+ Latest detailed medical equipment drawings.

Keystone Deliverables

- + Detailed coordination package with structural information. Phase 2 packages are updated and coordinated at no additional cost.
- + Phase 2 Example Submittal



To Proceed To Next Phase

- Phase 2 coordination package must be signed and approved by the project team.
- + An All-In-One order is required to proceed to Phase 3.

PHASE 3

STAMPED STRUCTURAL SUBMITTAL



LEAD TIME: SSAS 4-6 Weeks¹ | SSASA 2-4 Weeks²

Rep Requirements

Latest detailed medical equipment drawings.



+ Finalized design decisions including diffuser array size, ductwork and inlet locations, and lighting requirements.

Keystone Deliverables

 Fully detailed structural submittal stamped in your state or province. Revisions to the structural package carry an additional cost.



- + The stamped structural submittal includes all necessary details for hanging the Keystone system, with our scope ending at the top of our system. The project structural engineer of record is responsible for connection to the building itself.
- Phase 3 Example Submittal

APPROVAL REQUIRED

To Proceed To Next Phase

+ Phase 3 structural submittal must be signed and approved by the project team.



PHASE 4

MANUFACTURING



LEAD TIME: SSAS 16-20 Weeks³ | SSASA 8 Weeks⁴

Manufacturing begins automatically once the signed structural submittal is received. As Phase 4 concludes, the Keystone team will reach out to the Keystone Rep and general contractor to coordinate a field support site visit.

PHASE 5

JOBSITE INSTALLATION



Keystone will send a support crew to provide technical support to installing contractors. The team will review the site, answer any questions regarding the structural submittal, and ensure that the installation runs smoothly.

¹SSAS lead time is per unique layout. The lead time will repeat for each additional unique layout.

²SSASA lead time noted is for the first unique layout. Each additional unique layout will follow at a rate of 2 per week.

³SSAS manufacturing lead time noted is for the first system. Each additional system will follow every 4-8 weeks depending on factory loading at the time of order.

⁴SSASA manufacturing lead time noted is for the first system. Each additional system will follow at a rate of 2 per week.