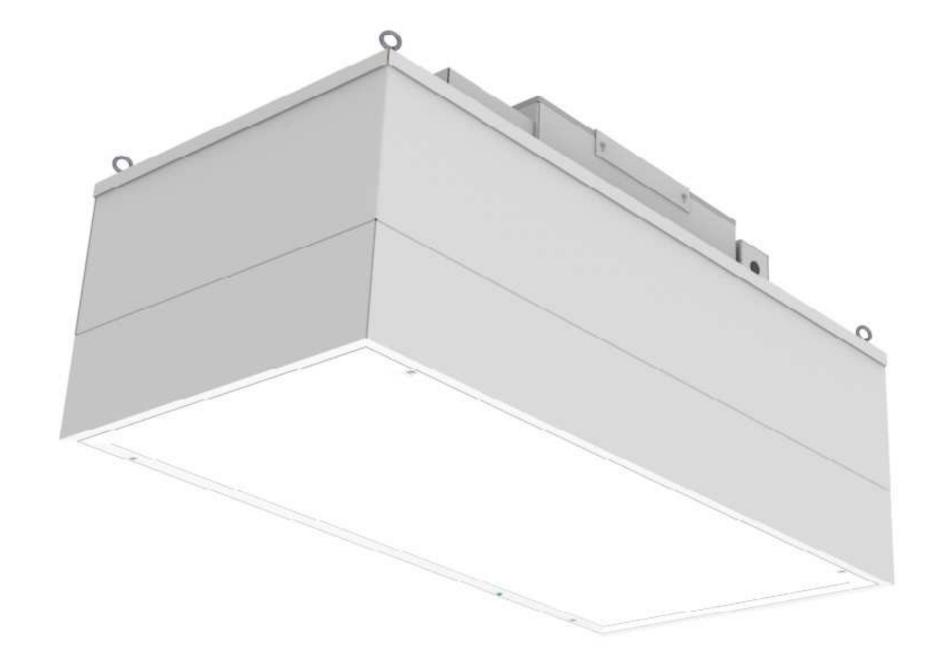
FAN FILTER UNIT WITH INTEGRATED LED LIGHTING

FEATURES:

- FAN FILTER UNIT WITH INTEGRATED HIGH PERFORMANCE LED LIGHTS
- COMPLETE CONTROL AND MONITORING VIA BACnet







90+ Im/W LED



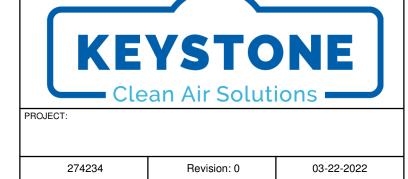
hours





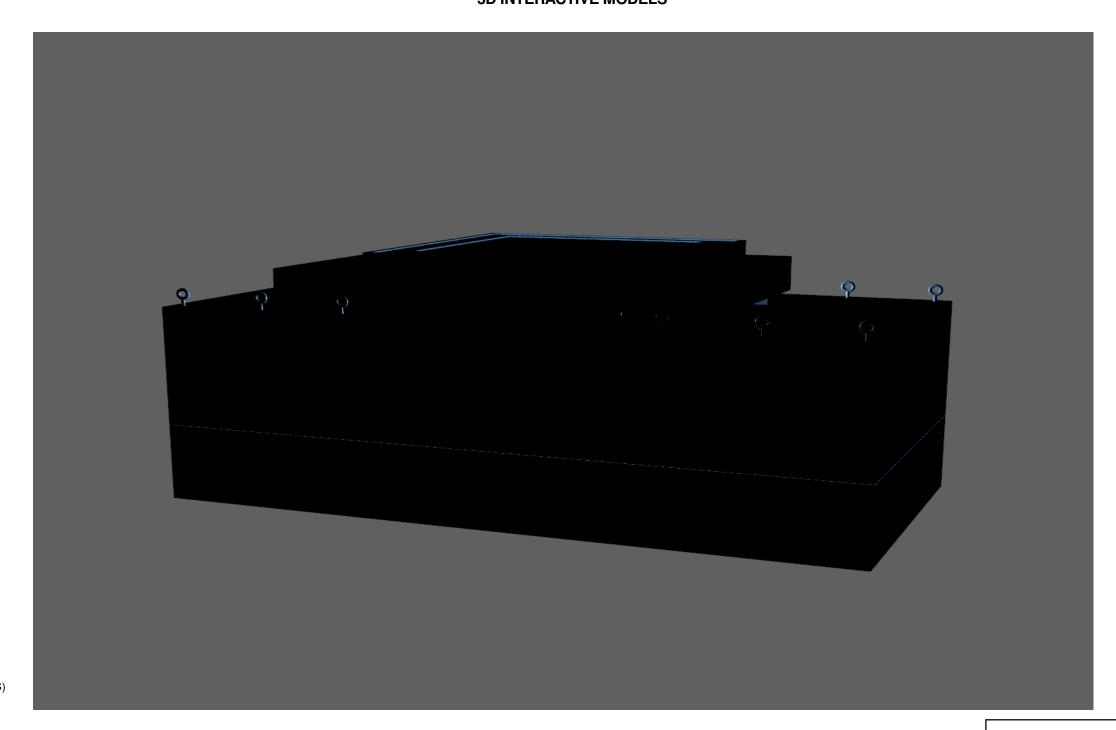
LED



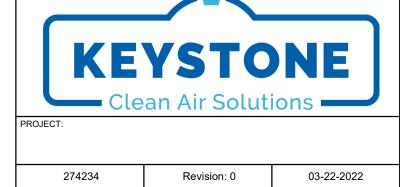


KROWN-L 369°

FAN FILTER UNIT WITH INTEGRATED LED LIGHTING 3D INTERACTIVE MODELS



PRODUCT CONFIGURATIONS (CLICK BUTTONS TO TOGGLE VIEWS)



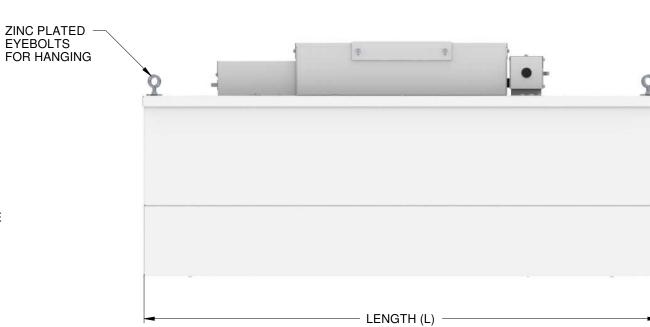
- USE THE SCROLL WHEEL TO ZOOM

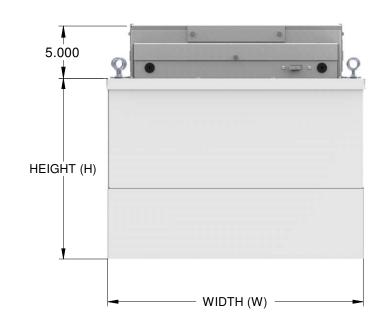
- HOLD DOWN THE LEFT MOUSE BUTTON TO ROTATE

- HOLD DOWN CTRL AND LEFT MOUSE BUTTON TO MOVE

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SHEET 2 OF 11

FAN FILTER UNIT WITH INTEGRATED LED LIGHTING CONSTRUCTION DETAILS AND OPTIONS





STANDARD CONSTRUCTION - EXTRUDED ALUMINUM FILT

- EXTRUDED ALUMINUM FILTER FRAME WITH URETHANE GEL
- TWO STAINLESS STEEL RETAINER CABLES PER UNIT
- DIFFUSER FACE SECURED WITH QUARTER TURN FASTENERS
- 14 GA (.064 THICK) ALUMINUM PLENUM
- EXTRUDED ALUMINUM OUTER FRAME AND DIFFUSER FRAME
- ZINC PLATED EYE BOLTS FOR HANGING
- MOTOR/BLOWER ACCESSIBLE FROM ROOMSIDE AND TOPSIDE
- STATIC PRESSURE AND AEROSOL SAMPLE PORT
- EC MOTOR, 50/60 Hz, 1 PHASE

FINISH

- B12 STANDARD WHITE

INLET SIZES

- □ NONE (UNDUCTED)
- ☐ 10" ROÙND
- ☐ 12" ROUND
- ☐ 14" ROUND

PRE-FILTER

- ☐ WASHABLE PRE-FILTER
- ☐ MERV 8 PRE-FILTER

FILTER

- ☐ HEPA 2" IEST RP CC001 TYPE J
- ☐ ULPA 2" IEST RP CC001 TYPE F

WHEEL TYPE

- ☐ FORWARD CURVE BLOWER WHEEL
- ☐ BACKWARD CURVE BLOWER WHEEL (NOT AVAILABLE FOR 2x2)

FAN POWER VOLTAGE

- □ 115V
- □ 208V
- □ 240V □ 277V

FAN CONTROLLER

- ☐ EC MOTOR STANDARD SPEED CONTROLLER
- ☐ BACnet FLOW CONTROLLER

FILTER AND MOTOR STATUS LIGHTS

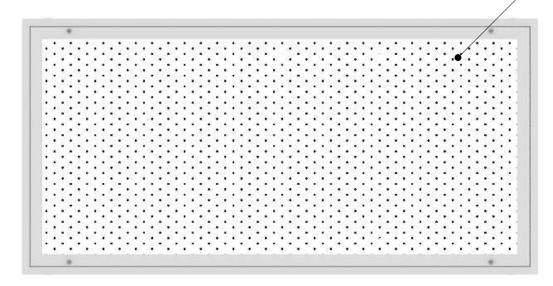
☐ TRI-COLOR FACE MOUNTED LED FILTER AND MOTOR STATUS LIGHT (AVAILABLE WITH BACNET FLOW CONTROLLER ONLY)

MOTOR PROGRAM

- ☐ CONSTANT FLOW (NOT AVAILABLE FOR BACKWARD CURVE BLOWER WHEEL)
- ☐ CONSTANT TORQUE

OPTIONS

- □ WALL MOUNTED SPEED CONTROL (SEE KROWN-CS SUBMITTAL 274235)
- ☐ 3/8" NPT AEROSOL INJECTION PORT (SEE INJ DETAILS ON SHEET 5)



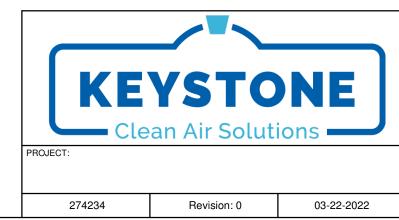
TRANSLUCENT PERFORATED
POLYCARBONATE DIFFUSER FACE
13% FREE AREA

FORWARD CURVE BLOWER WHEEL

NOMINAL UNIT SIZE	WIDTH (W)	LENGTH (L)	HEIGHT (H)	MAX AMPS FAN (115/240/277)
24x24	23.625	23.625	17.000	2.7/1.8/1.5
24x36	23.625	35.625	17.000	4.8/2.8/2.8
24x48	23.625	47.625	17.000	5.0/3.3/2.9

BACKWARD CURVE BLOWER WHEEL

NOMINAL UNIT SIZE	WIDTH (W)	LENGTH (L)	HEGHT (H)	MAX AMPS FAN (115/240/277)
24x36	23.625	35.625	17.000	4.0/2.2/1.8
24x48	23.625	47.625	17.000	4.0/2.0/1.8



FAN FILTER UNIT WITH INTEGRATED LED LIGHTING LED LIGHT DETAILS





LIGHTING MAXIMUM AMP DRAW

NOMINAL UNIT SIZE	MAX LIGHTING AMPS (115/240/277)	
OI WIT OILL	SINGLE ROW	DOUBLE ROW
24x24	1.2/0.6/0.5	1.2/0.6/0.5
24x36	1.2/0.6/0.5	2.4/1.1/1.0
24x48	1.2/0.6/0.5	2.4/1.1/1.0

LED LIGHTING SPECIFICATIONS

- LED LIGHTING INTEGRATED INTO EACH DIFFUSER MODULE
- IP67 RATED LED STRIP WITH QUICK CONNECTORS COLOR RENDERING INDEX (CRI) 90+
- -L80 > 60,000 HRS.
- VISIT KEYSTONE CLEAN AIR SOLUTIONS WEBSITE FOR IES PHOTOMETRIC FILES

LED COLOR TEMPERATURE

☐ 5000K (5000 KELVIN)

- ☐ SINGLE ROW
- ☐ DOUBLE ROW

- **UL 507** STANDARD FOR ELECTRIC FANS
- **UL 2043** FIRE TEST FOR HEAT AND VISIBLE SMOKE RELEASE FOR DISCRETE PRODUCTS AND THEIR ACCESSORIES INSTALLED IN AIR-HANDLING SPACES

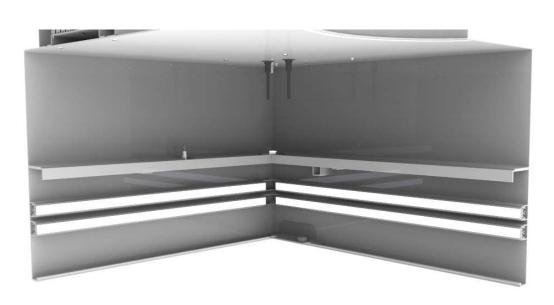
 - UL2108 LOW VOLTAGE LIGHTING SYSTEM

 - UL8750 LIGHT EMITTING DIODE (LED) EQUIPMENT FOR USE IN LIGHTING PRODUCTS

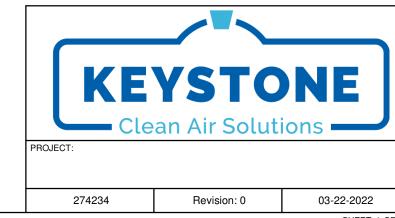
- UL1310 CLASS 2 POWER UNITS
- **UL94** FLAMMABILITY OF PLASTIC MATERIALS FOR PARTS IN DEVICES AND APPLIANCES
- IP67 RATED INGRESS PROTECTION AGAINST DUST AND LIQUIDS
- MIL-STD-461 FOR ELECTROMAGNETIC COMPATIBILITY



SINGLE ROW LED LIGHTS

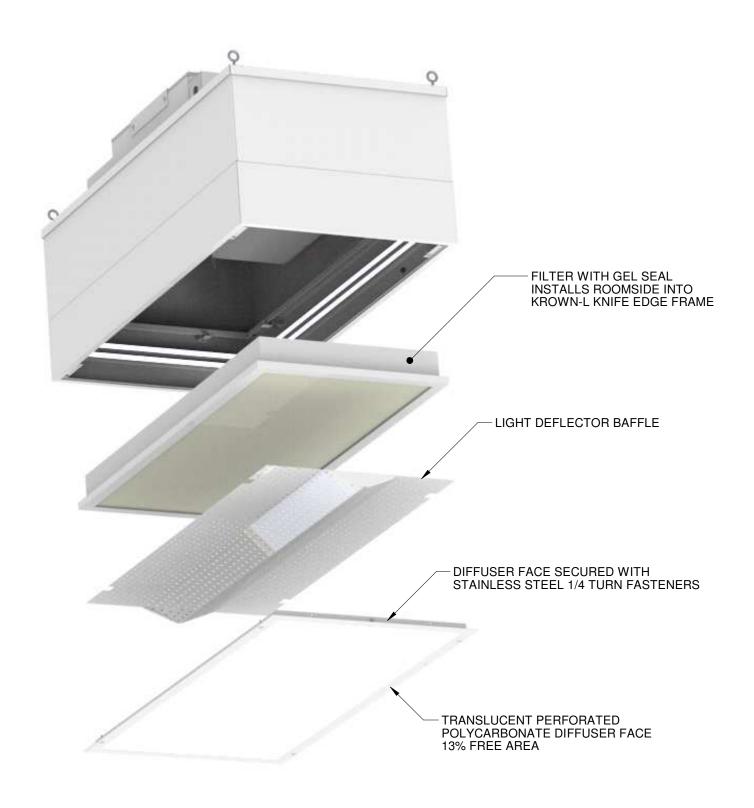


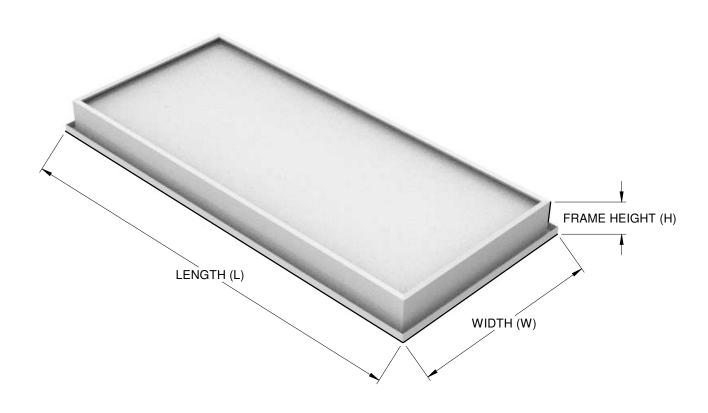
DOUBLE ROW LED LIGHTS



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FAN FILTER UNIT WITH INTEGRATED LED LIGHTING FILTER DETAILS





- FILTER PLEATS RUN PARALLEL TO THE WIDTH (W) DIMENSION

- DIMENSIONS L & W TOLERANCES +/- 1/16"
 FILTERS COME WITH GEL SEAL FILLED CHANNEL
 EXPANDED PAINTED WHITE SCREEN ON THE DOWNSTREAM SIDE
 FRAME DETAILS:
- MATERIAL: ANODIZED EXTRUDED ALUMINUM
- THICKNESS: $\frac{1}{16}$ " (MINIMUM)
- HEPA FILTERS EFFICIENCY AND LEAK SCAN TESTED TO IEST RP CC001 TYPE J
- ULPA FILTERS EFFICIENCY AND LEAK SCAN TESTED TO IEST RP CC001 TYPE F
- FILTER PACKAGED SEPERATELY FROM DIFFUSER FOR JOB SITE **INSTALLATION BY OTHERS**

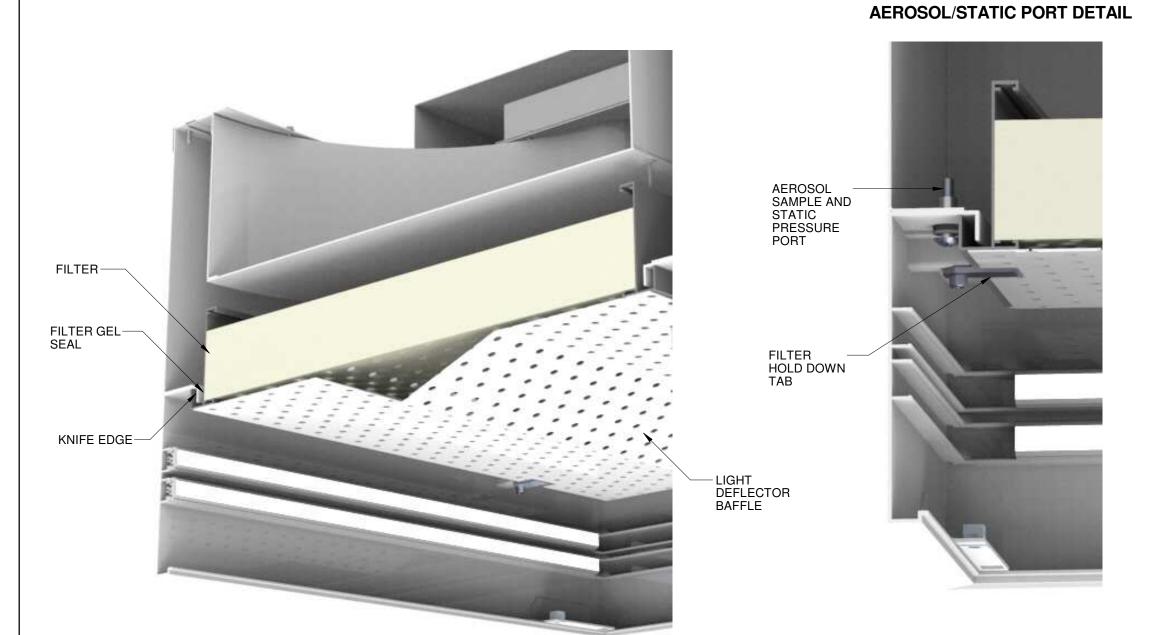
ACT	SIZE	
WIDTH (W)	LENGTH (L)	HEIGHT (H)
20.69	20.69	2.88
20.69	32.69	2.88
20.69	44.69	2.88



VISIT KEYSTONE CLEAN AIR SOLUTIONS WEBSITE FOR FILTER INSTALLATION GUIDE

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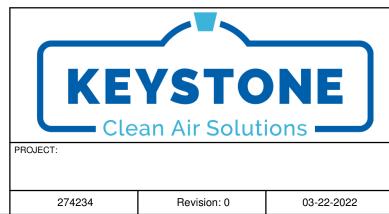
FAN FILTER UNIT WITH INTEGRATED LED LIGHTING DETAIL VIEWS



☐ INJ - AEROSOL INJECTION PORT DETAIL

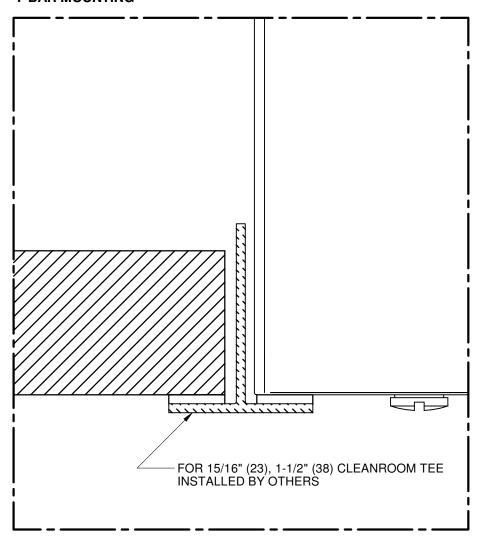


- LED LIGHTS BELOW INJ PORT MUST BE REMOVED TO ACCESS THE PORT.

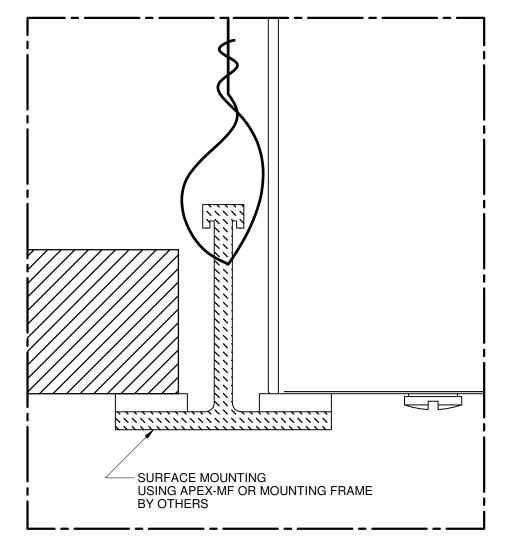


FAN FILTER UNIT WITH INTEGRATED LED LIGHTING MOUNTING DETAILS

T-BAR MOUNTING



SURFACE MOUNTING



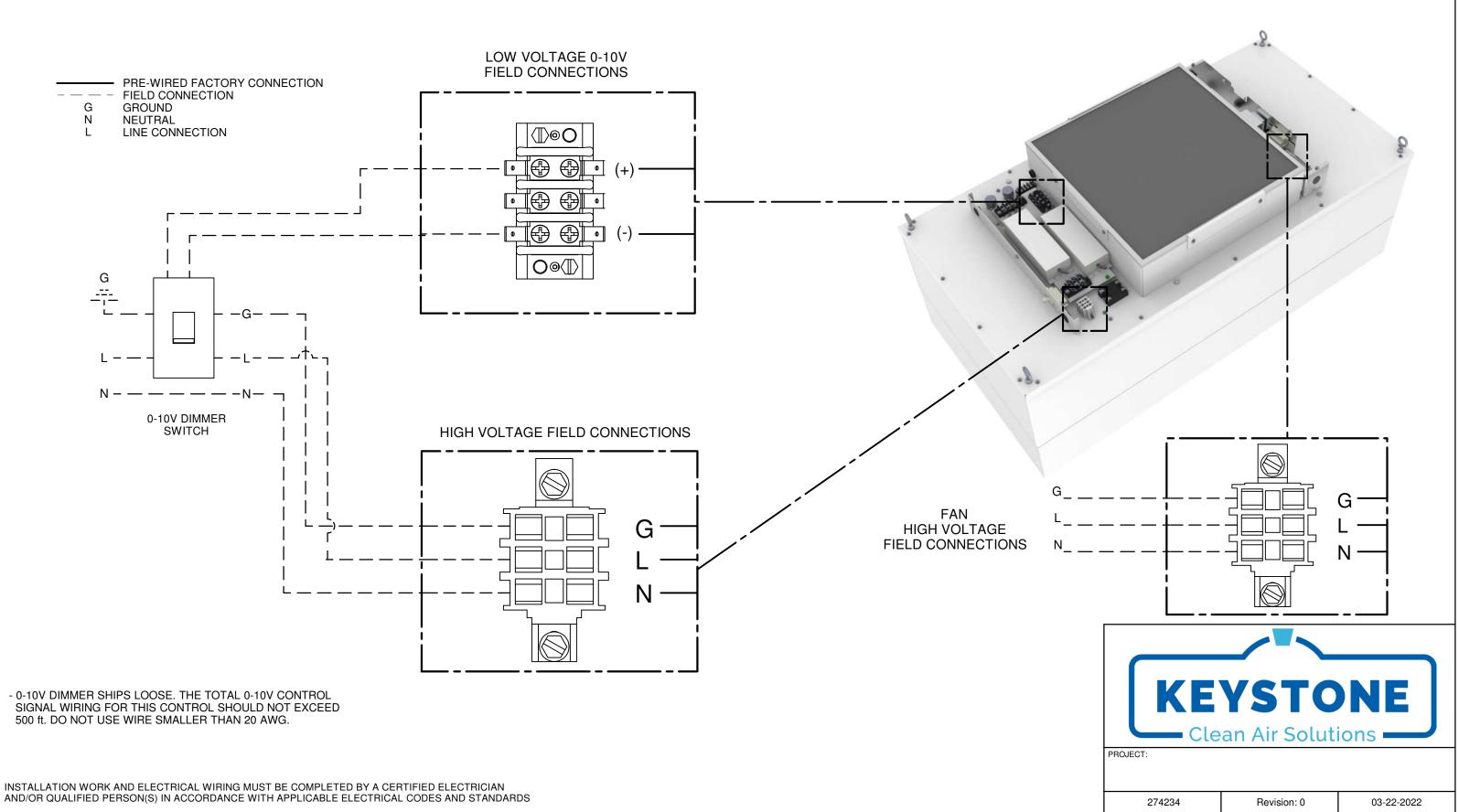
NOTES:

- LAY IN CEILING INSTALLATION ONLY. UNIT SIZE DESIGNED FOR 1" WIDE T-BAR OR 1.5" WIDE T-BAR. - FOR SURFACE MOUNT INSTALLATION ORDER SEPERATE APEX MOUNTING FRAME.

KEYSTONE Clean Air Solutions				
PROJECT:				
274234	Revision: 0	03-22-2022		

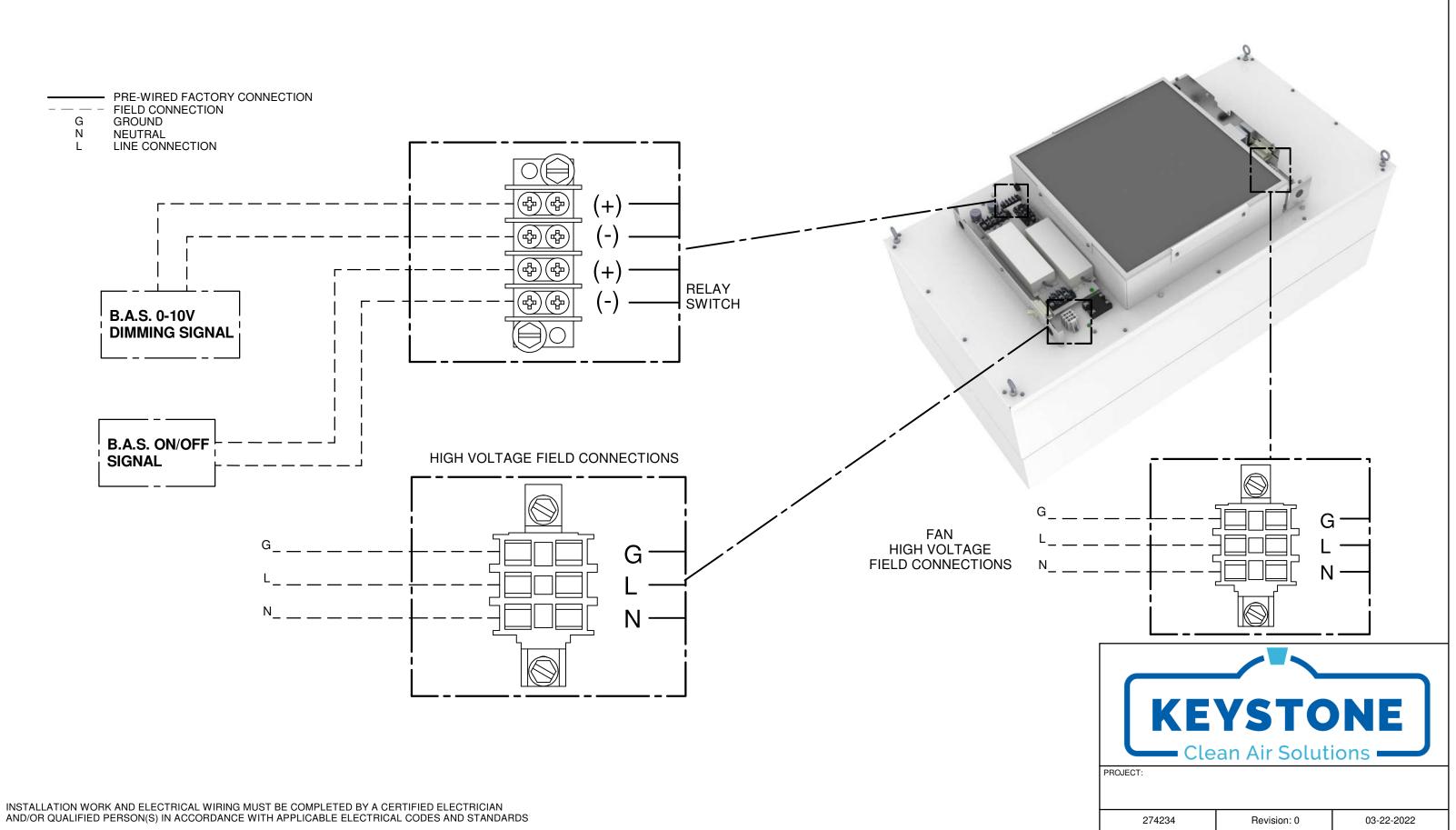
FAN FILTER UNIT WITH INTEGRATED LED LIGHTING

☐ DIMMER - TYPICAL WIRING DETAILS



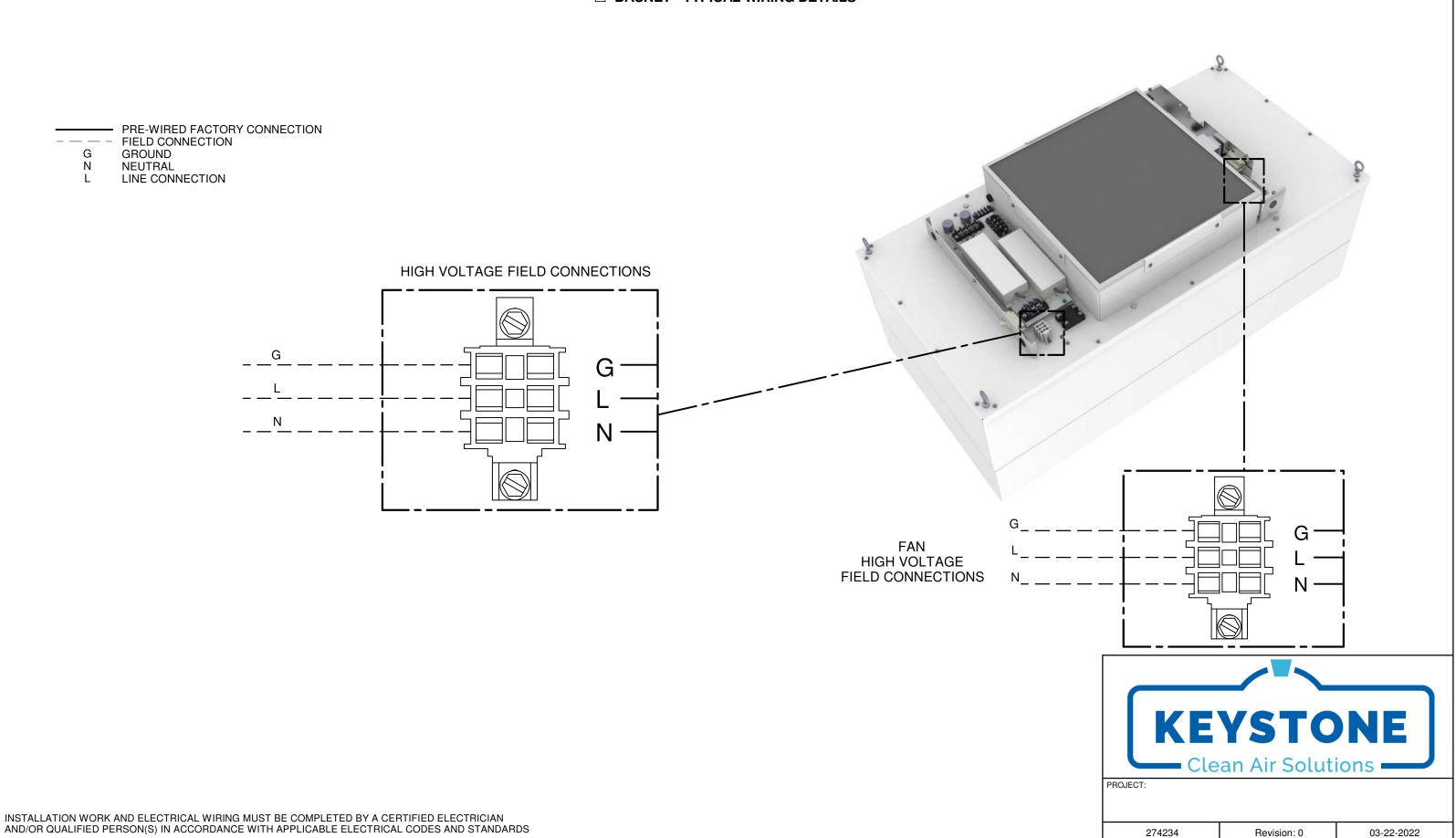
FAN FILTER UNIT WITH INTEGRATED LED LIGHTING

☐ BAS - BUILDING AUTOMATION SYSTEM - TYPICAL WIRING DETIALS

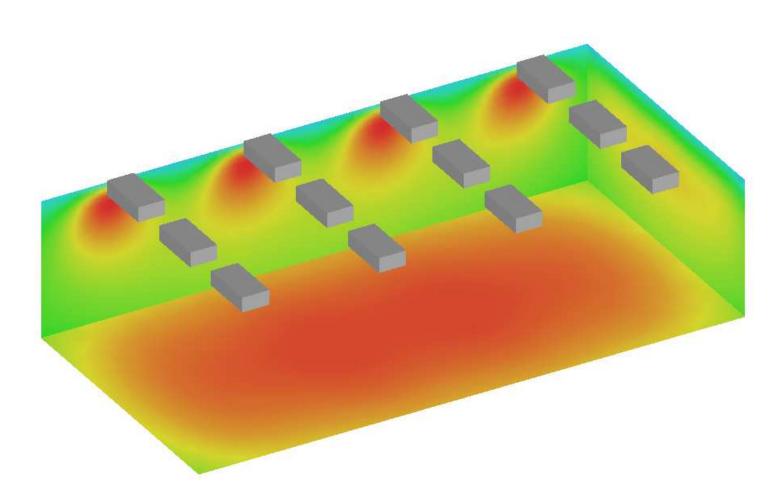


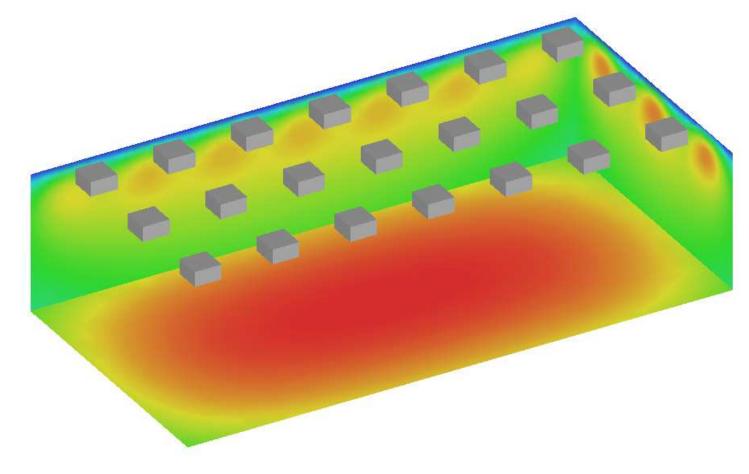
FAN FILTER UNIT WITH INTEGRATED LED LIGHTING

☐ BACNET - TYPICAL WIRING DETAILS



FAN FILTER UNIT WITH INTEGRATED LED LIGHTING PHOTOMETRIC ANALYSIS - EXAMPLE LAYOUTS





% CEILING COVERAGE REQUIREMENT			
24 x 48 KROWN-L MODULES			
TARGET AVERAGE NUMBER OF ROWS OF LED			
ILLUMINANCE (FC)	LIGHTS PER MODULE		
	SINGLE ROW	DUAL ROW	
50 FC	21%	12%	
75 FC	32%	18%	
100 FC	45%	24%	

24 x 48 KROWN-L MODULES				
TARGET AVERAGE NUMBER OF ROWS OF LED				
ILLUMINANCE (FC)	LIGHTS PER MODULE			
	SINGLE ROW	DUAL ROW		
50 FC	21%	12%		
75 FC	32%	18%		
100 FC	45%	24%		

ROOM DIMENSION PARAMETERS:

800 SQ FT 10 FT CEILING HEIGHT 3 FT WORKPLANE

ROOM REFLECTANCES:

CEILINGS: 80% WALLS: 50% FLOORS: 20%

- THE TABLES REFLECT THE PERCENTAGE OF KROWN-L CEILING COVERAGE REQUIRED TO MEET AVERAGE ILLUMINANCE (FC) REQUIREMENTS 50 FC AVERAGE ILLUMINATION WITH 2 ROWS OF LEDS PER MODULE SHOWN

THE CALCULATED VALUES DO NOT INCLUDE OR ACCOUNT FOR ADDITIONAL LIGHTING.
LIGHTING ANALYSIS HAS BEEN PERFORMED USING LAB TESTED .IES FILES AND STANDARD ROOM REFLECTANCE VALUES.
LIGHTING CALCULATIONS ARE ESTIMATED USING BEST PRACTICE AND MAY DIFFER SLIGHTLY FROM ACTUAL FIELD CONDITIONS.

	% CEILING COVERAGE REQUIREMENT 24 x 24 KROWN-L MODULES				
	TARGET AVERAGE NUMBER OF ROWS OF LE				
	ILLUMINANCE (FC)	LIGHTS PER MODULE			
		SINGLE ROW	DUAL ROW		
	50 FC	39%	21%		
	75 FC	57%	32%		
	100 FC	78%	42%		



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